July 22, 2002

Mr. Rodger Fain Municipal Sanitation Utility Wastewater Sanitation Utility 1501 West Markland Avenue Kokomo, IN 46901

Dear Mr. Fain

Enclosed is the semi-annual results that are required by our IWP permit.

Attached documents included are:

The Solvent Management Plan

The Accidental Spill Prevention Program (ASPP)

The TTO Certification Statement

The 40 CFR 433.10 categorical compliance statement

The Analytical Report

If you have any questions about the attached documents please feel free to contact me at 765-452-5694.

Sincerely

Richard L. Tyler Plant Manager

Milbank Mfg. Co.



City of Kokomo Wastewater Department 1501 W. Markland Avenue Kokomo, IN 46901

To Whom It May Concern:

I certify under penalty of law that Milbank Manufacturing Company, Incorporated is in compliance with the categorical limits specified in 40 CFR 433.15 and set forth in Table 1 of Permit KWP-002. I further certify that this report and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations.

Sincerely,

MILBANK MANUFACTURING CO.

Guharl L. Tyle

Richard L. Tyler Plant Manager

RLT:mew



City of Kokomo Wastewater Department 1501 W. Markland Avenue Kokomo, IN 46901

To Whom It May Concern:

Based on my inquiry of the persons directly responsible for managing compliance with the pretreatment standard for total toxic organics (TTO), I certify that, to the best of my knowledge and belief, no dumping of concentrated toxic organics into the wastewater has occurred since filing the last Industrial Wastewater Pretreatment Monitoring Report. I further certify that this facility is implementing the solvent management plan submitted to the City.

Sincerely,

MILBANK MANUFACTURING CO.

Richard L. Tyler Plant Manager

RLT:mew

MILBANK MANUFACTURING, CO. KOKOMO FACILITY

ACCIDENTAL SPILL PREVENTION PROGRAM (ASPP)

SPILL AND LEAK PREVENTION EQUIPMENT AND PROCEDURES

EQUIPMENT:

- (1) Sump for 5-stage cleaning system is protected by 2" minimum dam. All tanks valved overflows to sump. Tanks 1 and 3 are double-valved to prevent leaks.
- (2) Clay absorbent material is used for spill containment.
- (3) Primary raw chemicals for cleaning system are stored in containment cabinets.

' PROCEDURES:

In each department with stored hazardous chemicals, management and/or maintenance personnel visually inspect the storage areas for leaks prior to manufacturing operations.

Efforts are made to store chemicals in areas with minimal collision potential while maintaining good visibility.

Equipment with large volumes of chemicals (5-stage cleaning system) are visually inspected daily for leaks or spills. During cleanout operations, the cleaning system is visually inspected for mechanical or structural problems that could contribute to leaks or spills.

General employees who handle small amounts of chemicals in their routine work are encouraged to practice good housekeeping. Employees who transport or store large containers of chemicals are instructed in spill prevention as part of their job training.

EMERGENCY RESPONSE EQUIPMENT AND PROCEDURES

Equipment (Location)

- (1) Absorbent material (5-stage system and maintenance)
- (2) First aid equipment (First Aid room)
- (3) Eye wash stations (5-stage system)
- (4) Rubber gloves (5-stage system and maintenance)
- (5) Plastic drums for contaminated material storage (nearest trash drum with liner removed) and steel drums for combustible materials.
- (6) Splash aprons (5-stage system and maintenance)

Procedures:

Employees are instructed to notify their leadman or foreman immediately when they notice a spill or leak in their work area. The foremen inform maintenance and management personnel.

Maintenance and management personnel determine the severity of the spill or leak and necessary action required.

Substantial spills or leaks are handled as follows:

If necessary, employees are removed from the immediate area. If department or plant-wide evacuation is necessary, employees follow the procedures outlined in the Emergency Action Plan.

Power is removed from any equipment affected by the spill or leak.

Maintenance personnel attempt to control the leak or spill using appropriate protective equipment. Small spills are contained by absorbent material or portable dams. Spills or leaks from the 5-stage system are confined to the immediate work area and efforts made to pump remaining fluids into the holding tank.

Spilled material that is not contaminated is collected for reuse when possible. Small spills of contaminated material are collected into plastic drums and pre-treated if necessary. Combustible materials are collected into steel drums. Pre-treatment of acidic or basic materials consists of neutralization and solids separation or screening. Combustible materials are typically not pre-treated.

Disposal of contaminated materials is in accordance with state and local regulations. Outside contractors are utilized when appropriate.

SPILL REPORTING AND ASPP MODIFICATION PROCEDURES

The Kokomo Wastewater Treatment Plant (WWTP) is contacted by telephone in the event of a major spill to the city sewage system or to the outside plant premises. The Kokomo WWTP contact is currently Mitchell Smith at (765) 457-5509.

The ASPP is reviewed by plant management and maintenance personnel when procedures are found to be inadequate or changes in plant operation warrant modification. Modifications are made with the approval of Corporate management.

TRAINING PROCEDURES

General employees are encouraged to report spills immediately and follow good housekeeping practices. For safety purposes, they are generally not allowed to participate in major spill or leak containment efforts.

For employees that work in chemical storage and transport, spill prevention guidelines are included in their job training when hired.

Employees are informed of the chemical hazards in their immediate work area through the procedures as outlined in the Hazard Communication Program.

CERTIFICATION

I certify that the information provided in this document is to the best of my knowledge true and that the accidental spill prevention measures are implemented as described.

Richard John Mary 7-22-02 Name/Title Date

> MILBANK MANUFACTURING CO. KOKOMO FACILITY

HAZARDOUS MATERIAL DATA

Hazardous Material	Location in Plant	Max. Vol. (gal)	Container Vol. (gal)	Container Type
	-			-
Alkaline cleaner solution	5-stage system	3000	3000	closed vat
Iron phosphatizing solution	5-stage system	3000	3000	closed vat
Non-chromate sealer solution	5-stage system	(?)	(?)	closed vat
Diversy (product name)	5-stage system	(?)	55	steel drum
Diversy (product name)	5-stage system	(?)	55	steel drum

etc.

MILBANK MANUFACTURING, CO. KOKOMO FACILITY

SOLVENT MANAGEMENT PLAN

SPILL AND LEAK PREVENTION EQUIPMENT AND PROCEDURES:

EQUIPMENT:

- (1) Clay absorbent material is used for spill containment.
- (2) Primary raw material is used for spill containment.
- (3) *Drain "containment mat" for dock drain.

PROCEDURES:

In each department with stored hazardous chemicals, management and/or maintenance personnel visually inspect the storage areas for leaks prior to manufacturing operations.

Efforts are made to store chemicals in areas with minimal collision potential while maintaining good visibility.

General employees who handle small amounts of chemicals in their routine work are encouraged to practice good housekeeping. Employees who transport or store large containers of chemicals are instructed in spill prevention as part of their job training.

^{*}There are no open floor drains to allow spills to go to the Kokomo Wastewater Treatment Plant.

EMERGENCY RESPONSE EQUIPMENT AND PROCEDURES:

Equipment (location)

- 1. Absorbent material (press room, die shop, crib and maintenance)
- 2. First aid equipment (first aid room)
- 3. Rubber gloves (die shop and maintenance)
- 4. Plastic drums for contaminated material storage (nearest trash drum with liner removed) and steel drums for combustible materials.
- 5. Splash aprons (die shop and maintenance)
- 6. Drain mat (dock)

Procedures:

Employees are instructed to notify their leadman or foreman immediately when they notice a spill or lead in their work area. The foreman inform maintenance and management personnel.

Maintenance and management personnel determine the severity of the spill or leak and necessary action required. Substantial spills or leaks are handled as follows: If necessary, employees are removed from the immediate area. If department or plant wide evacuation is necessary, employees follow the procedures outlined in the Emergency Action Plan.

Power is removed from any equipment affected by the spill or leak.

Maintenance personnel attempt to control the leak or spill using appropriate protective equipment. Small spills are contained by absorbent material or portable dams "absorbent tubes".

Spilled material that is not contaminated is collected for reuse when possible. Small spills of contaminated material are collected into plastic drums and pre-treated if necessary. Combustible materials are collected into steel drums. Combustible materials are typically not pre-treated.

Disposal of contaminated materials is in accordance with state and local regulations. Outside contractors are utilized when appropriate.

SPILL REPORTING AND SOLVENT MANAGEMENT PLAN MODIFICATION PROCEDURES

The Kokomo Wastewater Treatment Plant (WWTP) is contacted by telephone in the event of a major spill to the city sewage system or to the outside plant premises. The Kokomo WWTP contact is currently Rodger Fain at (765) 457-5509. The Solvent Management plan is reviewed by plant management and maintenance personnel when procedures are found to be inadequate or changes in plant operation warrant modification, Modifications are made with the approval of Corporate Management and changes sent to Kokomo WWTP.

TRAINING PROCEDURES

General employees are encouraged to report spills immediately and follow good housekeeping practices. For safety purposes, they are generally not allowed to participate in major spill or lead containment efforts. For employees that work in chemical storage and transport, spill prevention guidelines are included in their job training when hired.

Employees are informed of the chemical hazards in their immediate work are through the procedures as outline in the Hazard Communication Program.

CERTIFICATION

I certify that the information provided in this document is to the best of my knowledge true and that the solvent management plan is implemented as described.

BRAND NAME (AND USE)	SOLVENT	LOCATION IN PLANT	MAX VOL. (GAL)	CONTAINER VOL. (TYPE)	DISPOSAL
UNISOL PLUS SOLVENT DEGREASER (CLEAN ELECTRICAL CONTACTS / MOTORS)	METHYLENE & PERCHLOROETHYLENE	MAINTENANCE STORAGE CAB.	2 GAL	I GALLON (METAL CAN)	• PRODUCT USED IN SMALL AMOUNTS SMALL DRIPS EVAPORATE
CHEM SEARCH ND 165 (WATER SOLUABLE FLOOR DEGREASER)	ETHER	MAINTENANCE STORAGE CAB.	5 GAL	2 1/2 GALLON (PLASTIC CONTAINER)	• EVAPORATE
SAFETY KLEEN (DEGREASER TANK)	TOLUENE	DIE SHOP	60 GAL	SELF CONTAINED CABINET	CABINET SERVICED AND PRODUCT DISPOSED OF BY SAFTEY KLEEN

^{*} THERE ARE NO OPEN FLOOR DRAINS TO ALLOW SPILLS TO GO TO THE KOKOMO WASTEWATER TREATMENT PLANT.

Industrial Wastewater Pretreatment Monitoring Report Sampling Point #2 (Part 1, A&B)

Milbank Mfg

Year 02 Month JUNC

Date	Flow	pH	Cd	Cr	Cu	Ni	Ag	Рь	Zn	Mo	тто	Phenol	CN	TPH	FOG	NIi3	CBOD	COD	TS
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Total Flow 70,500 GAL

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief is, true, accurate and complete. I am aware there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

Survey Company Handenstation

DATE 7-22-02

INDIANA-AMERICAN WATER CO.INC. KOKOMO

P. O. BOX 907

RICHMOND, IN

47375-0907

ACCOUNT NUMBER 3400500014700 8 AMOUNT DUE \$272.95 DUE DATE 07-29-2002

000010552 01 AB 0.301 1.1...1.11...1.11...11.11...1...1.1.1...1...1...1...1...1...1...1...1...1...1 MILBANK MFG CO INC P O BOX 754 KOKOMO IN 46903-0754

Please return this portion with check or money order payable to IN-AWC

INDIANA-AMERICAN WATER CO P. O. BOX 2555 DECATUR IL 62525-2555

Service address: 1005 RANK PY



Customer Account Information

Service to: 340-05000147-00 8 MILBANK MFG CO INC

1005 RANK PY

BILLING PERIOD

Jun.05,2002 TO Jul.05,2002 Date Billed 07-10-2002 Service for 30 Days

Next Reading on/about Aug. 05

METER READING INFORMATION

* - Meter number -031697349

Current-Actual

0221600

Prior

0212200

Cubic Feet Usage

9400

* - Meter number - 037146496

Current-Actual

000000

Prior

000000

Cubic Feet Usage

0

Total cu.ft. Usage

9400

Equivalent Gallons

70,500

Billing Summary

Prior Billing

Payments, Jun. 26, 2002, Thank You

Prior Balance Jul.09,2002

Current Charges Water Charge

Indiana Gross Retail Tax

AMOUNT DUE

309.24 309.24CR

.00

259.95 13.00

\$272.95

MESSAGES TO YOU FROM INDIANA-AMERICAN For questions about your bill please call 1-800-492-8373 Office Hours 7:30 a.m. to 6:30 p.m. Monday Through Friday



JUN " (2002

ANALYTICAL REPORT

Mr. Richard Tyler MILBANK MANUFACTURING INC 1400 E. HAVENS ST. KOKOMO, IN 56901-3188

06/20/2002

Job Number: 02.02681 Page 1 of 3

Enclosed are the Analytical Results for the following samples submitted to TestAmerica, Inc. Indianapolis Division for analysis:

Project Description: SEMI-ANNUAL WASTEWATER ANALYSIS

Sample	Sample Description	Date	Time	Date
Number		Taken	Taken	Received
321423 321424	WASTEWATER - COMPOSITE WASTEWATEWR SAMPLES - GRAB	06/07/2002 06/07/2002		

TestAmerica, Inc. certifies that the analytical results contained herein apply only to the specific samples analyzed.

TestAmerica Incorporated-Indianapolis Division is in compliance with the National Environmental Laboratory Accreditation Program (NELAP) Standards.

Reproduction of this analytical report is permitted only in its entirety.

Project Representative

Un Sandrsh



ANALYTICAL REPORT

Mr. Richard Tyler

MILBANK MANUFACTURING INC

1400 E. HAVENS ST.

KOKOMO, IN 56901-3188

06/20/2002

Job No.: 02.02681

Page 2 of 3

Date Received: 06/08/2002

Job Description: SEMI-ANNUAL WASTEWATER ANALYSIS

Sample Number / Sample I.D.			Sample Date/	Anal	lyst		Reporting
Parameters	Wet Wt. Result	Flaq	Units	Date	e & Time Analyzed	Method	Limit
321423 WASTEWATER -	COMPOSITE	C	06/07/2002 17:55				
CBOD - Five Day	6.9		mg/L	lng	06/12/2002 10:30	EPA 405.1	<5.
CBOD - Five Day (PREP)	Complete		5, =	lng	06/07/2002 11:15	EPA 405.1	Complete
COD	510	d1x5	mg/L	tpd	06/11/2002 10:50		<250
Nitrogen, Ammonia Dist.	<0.10		mg/L	iss	06/12/2002 11:37		<0.10
Solids, Suspended	68		mg/L	lng	06/10/2002 12:10	EPA 160.2	<5.
Distillation, Ammonia	Complete			sld	06/11/2002 12:09		Complete
Cadmium, ICP	<0.12		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.12
Chromium, ICP	<0.080		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.080
Copper, ICP	<0.040		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.040
Lead, ICP	<0.16		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.16
Molybdenum, ICP	<0.040		mg/L	400	06/18/2002 11:16	EPA 200.7	<0.040
Nickel, ICP	<0.040		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.040
Silver, ICP	<0.080		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.080
Zinc, ICP	<0.10		mg/L	400	06/19/2002 11:27	EPA 200.7	<0.10
321424 WASTEWATEWR	SAMPLES - GRAB	0	6/07/2002 12:15				
Cyanide - Prep	Complete			sld	06/10/2002 13:05		Complete
Cyanide, Total	<0.005		mg/L	jss	06/14/2002 10:52	EPA 335.4	<0.005
Oil & Grease	<5.	1	mg/L	mhl	06/10/2002 08:30	EPA 1664A	<5.
Oil & Grease, Hydrocarbon	< 5.	1	mg/L	mhl	06/10/2002 08:30	EPA-1664A	<5.
Phenol - Prep	Complete			mhl	06/12/2002 09:00		Complete
Phenol	<0.010		mg/L	jss	06/13/2002 15:14	EPA 420.2	<0.010



Page 3 of 3

KEY TO ABBREVIATIONS

- < Less than; when appearing in the result column, indicates analyte not detected at or above the Reporting Limit.
- Percent; To convert ppm to %, divide result by 10,000. To convert % to ppm, multiply the result by 10,000.
- * Indicates the Reporting Limit is elevated due to insufficient sample volume.
- mg/L Part per million; Concentration in units of milligrams of analyte per Liter of aqueous sample.
- ug/L Part per billion; Concentration in units of micrograms of analyte per Liter of aqueous sample.
- mg/kg Part per million; Concentration in units of milligrams of analyte per kilogram of non-aqueous sample.
- ug/kg Part per billion; Concentration in units of micrograms of analyte per kilogram of non-aqueous sample.
- a Indicates the sample concentration was quantitated using a diesel fuel standard.
- b Indicates the analyte of interest was also found in the method blank.
- c Sample resembles unknown Hydrocarbon.
- dw When indicated, the result is reported on a dry weight basis. The contribution of the moisture content in the sample has been subtracted when calculating the concentration.
- d1 Indicates the analyte has elevated Reporting Limit due to high concentration.
- d2 Indicates the analyte has elevated Reporting Limit due to matrix.
- e Indicates the reported concentration is estimated.
- g Indicates the sample concentration was quantitated using a gasoline standard.
- h Indicates the sample was analyzed past recommended holding time.
- i Insufficient spike concentration due to high analyte concentration in the sample.
- j Indicates the reported concentration is below the Reporting Limit.
- ${f k}$ Indicates the sample concentration was quantitated using a kerosene standard.
- Indicates an MS/MSD was not analyzed due to insufficient sample. An LCS / LCS Duplicate provided for precision.
- Indicates the sample concentration was quantitated using a mineral spirits standard.
- Indicates the sample concentration was quantitated using a motor oil standard.
- p Indicates the sample was post spiked due to sample matrix.
- q Indicates MS/MSD exceeded control limits. The associated sample may exhibit similar matrix bias.
 All other quality control indicators are in control.
- r Indicates the sample was received past recommended holding time.
- u Indicates the sample was received improperly preserved and/or improperly contained.
- uj Indicates the result is below the Reporting Limit and is considered estimated.
- Indicates the BOD dilution water blank depletion was between 0.2 and 0.5 mq/L.

Test/America

Indianapolis Division 69640 Hillsdale Court Indianapolis, IN 46250

Phone: 317-842-4261

Fax: 317-842-4286

To assist us in using the proper analytical methods, is this work being conducted for regulatory purposes? Compliance Monitoring

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Fax Results: Y N SAMPLE ID	Date Sampled	트	G = Grab, C	Field Filtered	SL - Sludge DW - GW - Groundwater WW - Wastewater	HNO ₃	HCI	H ₂ SO ₄	Methanol	None	Other (Specify		o to	Ple	0	A 2 /2	1 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	2 / 2	,/				Other:	
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MILBANK MFG. DISHARGE LOG

SAMPLING POINT #2

DATE	START TIME	METER READING	STOP TIME	METER READING	INITIALS	COMMENTS/MAINTENANCE
6-4	# 1:00	550770		50520	2TH1	System
10-4		550770	3:5	552020	SLH	SYSTEM.
6.5	7:35	552020	11:00	553270	SLH	SYSTEM
6-6	7:25	553270	3' 3 0	555950	SLH	System (TesTmg)
(0)	7:00	55595°	3:30	555950	SLH	Fitter Press
6-10	7:00	555950	3:00	555950	SLH	Filter Press
6-11	10:35	555950	3:15	557840	SLH	SysTem
19-19	7:45	557840	3:30	560380	SLH	SYSTEM
6-20	11:30	560380		561600	SLH	system
6-21	8:45	561600		563 <i>6</i> 30	SLH	System
6-24	7:10	563630		563630	SLH	Filter Prèss
6-25		563630		563630	SLH	Filter Press
626		563630		564220	SLH	system
6-27	8:20	564220	12:15	565480	SLH	System
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MILBANK MANUFACTURING WASTEWATER TREATMENT PLANT CHEMICAL LOG

DATE	FERRIC CHLORI be)	IDE (42	CAL CHIA FL	CIUM DRIDE IKES	CAUST (5)	IC SODA	SULFUI (66	CIC ACID	W	Γ –11 -	COMMENTS
	GALS USED	GALS REC.	GALS USED	GALS REC.	GALS USED	GALS REC.	GALS USED	GALS REC.	GALS USED	GALS REC.	mental and the second s
j-4	46AL	-	150#			REC.		REC		REC	Filled AT 9:00
6-4	1010		0011						46AL		Filled AT 2:30
0-6	UGAC		1504	-					10		Filled AT 2:30 Filled AT 11:15
6-6		A COL	2		206AL						Filled AT 12:40
6-10		MOGAL		2800							
6-11	46AL	100-	150#								Filled AT 9.50
6-11	1	14.54		* A Table		de la companya de la			46AL	4.50 m	Filled AT 1:25
6-10 6-11 6-11	4GAC		150#					Light.	,		Filled AT 12:38
15-21	46AL	-	150#			4				260 P	Eilled ATAISO
621		*********		104	9.78.	-			4GAL	-1	Filled AT 1:00
6-26 6-26	46AC		150#	ni nga		Ø:01 :		141		强力	Filled AT 1:00 Filled AT 10:30
6.26				1 1	20 GAL						Filled AT 2:20
		发热				1					
								自然		6	
		i king d				A		FT L		Attacks.	
				3.13				THE REAL PROPERTY.			
		建醇				建 多型。		SA ST		10 L	
		3								是記其作	
						數學等				\$ 40° 7	
				作物的				13 0 m			
		Y.F.		***				全		700 B	,
		The same		Total me		N				STATE AT	
								1 3 + y + 1 1 + y + 1			
		Tringper (1)		42/9 9		11. 142.		****		Jack San d	
		4		1 4-				743 A 114			
				•		\$				7/	
			OATE O	RDERE	D	СНЕМІС	CAL OR	DERED	AMO	UNT OR	DERED
		_									
		-									

$\frac{\text{MILBANK MFG. WASTEWATER TREATMENT PLANT}}{\text{PH CALIBRATION/READING LOG SHEET}}$

TIME	D).V17/2	* IMANGOOR	BUIDDAR	PROBE	6 UN 75 (81)	RIFEINE	9)/I(DA.45;)1\$	
7:25	6-4	Y	Y Y	NEUT 1	Y	SLH	4+10	9.00-4.03/9.97-9.99
7.25	6-4	Y	Y	NEUT 2	Y	SLH	4+10	3.98-4.00/9.98.10.00
	6-4	Y	Y	FINAL	Y	SLH	9.18	4.00 + 10.00
7:20	6.5	Y	Y	NEUT 1	Y	SLH	4+10	4.004.01/8,88/0.00
7:20	6-5	Y	Y	NEUT 2	Y	SLH	4+10	3.984.00/997.9.99
10:00	6-5	Y	Y	FINAL	Y	SLH	9,45	4.00 4,1000
7:10	10-6	Y	Y	NEUT 1	Y	SLH	4+10	4.01.4.03 9.88-10.01
7:00	6.6	Y	Y	NEUT 2	Y	SLH .	4+10	13.97-4.0/9,96-9,99
1:07	6-6	Y	Y	FINAL	Y	SLH :	9.85	4.00 \$10.00
7:15	6-11	Y	Y	NEUT 1	, . Y	SLH 🕏	4+10	4.00, 4.03/9, 87/9-88
7:45	6-11	Y	Y	NEUT 2	Y	SLH	4+10	3.98-4.00/9,89-10.00
1:15	6-11	Y	Y ()	FINAL	Y	SLH	9.67	4.00 7 10.00
7:30	6-19	Y	L.Y.	NEUT 1	Y	SLH	44.10	4.00-4.02/9.92/0.00
7:36	6-19	Y	Y	NEUT 2	~.Y	SLH	4110	3.97-400/9.97-9.99
1:40	6-19	Y Y	Y	FINAL	Y	SLH	9.81	4,00+14.00
11:20	6-20	(\$P\$).	Y	NEUT 1	Y	SLH	4910	3.99.4.0°/9.96-10.00
11:20	6-20	Y .	Y	NEUT 2	± Y	SLH		3.96-4.00/9,97-9,99
1:20	6-20	4 ∕ Y	TX.	FINAL **	Y .	SLH	4.90	
7:30	6-21	(Y	Y	NEUT 1	Y	SLH	4) 10	
7:30	6-21	Y Y	Y	NEUT2	Y	SLH	#4#X0	3.97-4.02/9.99-9.99
1:00	6-21	Y	Y	FINAL	++ Y++	#SLH	9289	
9:30	6-26	Y Y	Y	NEUT1	Tank Yang	SIN	3#.0	
7:30	10:26	Y	Y	NEUT2	Y	STH	THE RESERVE OF THE PERSON OF T	398 400/9.87-9.29
2:10	6-26	蒙文.	Y	FINAL	Y	marks in Franchiston we.	959	
8:00	6-27	Y	Y - 5	NEUT 1	Y	THE COMPANY OF	4 + 10	
	6-27	y Y	, Y ,	NEUT 2	Yr	Seat New State State State State	# 4+10 c	3.96-4.00/9.96-9.99
11:15	6.27	Y	Y	FINAL	Y	SLH	9.88	4.00+10.00
		Y	√Y`**	NEUT 1	Y	SLH	4410	
		Y ,	Y	NEUT 2	Y	SLH,	4+10 %	
		Υ.	Y	FINAL	Υ ,	SLH.	0	
		Y	Y	NEUT 1	Y	SLH	4 + 10	
		Y	Y	NEUT 2	Υ	SLH	4 ± 10 %	
		Y	Υ*	FINAL	Y O	SLH	数 + 11. /	



First Stage

Marcus Bryant 913-661-0767

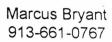
Date Initial	Concentration	Pressure	Temperature	рН	Replacements of drums	Clean Screens	Clean Nozzles	Comments
Ranges	1.40 - 1.80	15 – 25	120°-130°	9.5 – 11.0	Cleaner 419C	Daily	Weekly	
0-3 DKK	Paint	Line	ShuT	down				
JKK	2.00	15	130	10.12				
5 OKK	2.00	15	128	10.15				
-6 DKIL	2.30	15	129	10.16				
-7 DKK		15	131	10.04				
-10 DKK	2-30	10	127	5.97	,			
-11 DKK	Paint L	ine Sh	ut doe	IN				
-12 DKK	2.30	15	129	9,99		÷		
.13 DKK	PaiNT	Line	ShuT	down				
14 DKIC	2.30	15	130	9.96				
·17 DX1C	2.000	15	129	9.99				
-18 DKIC	-	15	129	10.32				
-19 DKK	2.00	15	131	10.30				
20 DKK	2.00	5	128	10.28				
21 DKK	2.00	15	/30	10.25				
-24 DKK	2.00	15	125	10.26				
	2.00	15	128	10.28				
26 DKK	2.00	15	129	10.30	1 ² 3			
	2.00	15	131	10.29				
-28 DKIK	2.00	15	130	10,23				
1								MIL00044



Third Stage

Marcus Bryant 913-661-0767

Date	Initial	Concentration	Pressure	Temperature	рН	Replacements of drums	Clean Screens	Clean Nozzles	Comments
Ran		1.65 - 2.31	15 – 25	120°-130°	4.0 - 5.5	Paint Lok 595	Daily	Weekly	
63	Pa	INT (INC	Shut	dow	\sim	-		
6-4	DICK		15	128	5.21				
		2.31	15	126	5.17				
	OKK		15	128	5.14				
		2.31	18	129	5.12				
		2.31	15	125	5-10				
6-11	DKK	PainT	Line	ShuT	down				
6-12	DKK	2.31	15	127	5,09				
6-13	DKK	Paint	Line	ShuT	down				
6-14	JKIC	2.31	15	129	5.08			9	
6-17	DKK	2.31	15	119	5.21				
6-18	DKIC	2.3 (15	117	5,37				
6-19	DKK	2.31	15	121	5.53				
4.30	DKIL	2.31	15	119	5.75				
6.20	DKK	2.31	15	123	5-77				
	17	2.31	18	124	5.79				
6-25	DICK	2-31	15	119	5.61				
6-25	DKIL	2.3 i	15	123	5.57				
6-20	DICK	2 -1.98	5	125	5.60				
6-28		1.98	15	127	5.61	: <u>\$</u>			
					•				
					i a				
							•		
								~	MIL0004495





Fifth Stage

	1111 01						-							
Date	Initial	Pressure	PH Stage 5	Rins 1 pint/4	tion of se 50 4 hours n time		age 5		ctivity of age 2	Condu	activity of	Clean Screens	Clean Nozzies	Comments
Rar	iges	15 - 25	4.0 – 5.5	AM	РМ	< 20	000uS	< 18	600uS	< 18	500uS	Daily	Weekly	
						AM	PM	AM	PM	AM	PM			
2-3	Par	UT C	ine		4 u		Do	U~						
-4	DKK	15	5.1	2:35	1210	1.20	1.71	1.42	1.21	1.37	1.31			
5.5	DKK	15	5.1	<u> </u>	2:15	1.70	1.71	98	.96	1.22	120			
	DKK	15	5.1			1.69		.95	1.01	1.12	1.19			
	BKK	1.5		1-15		1.62	1.65	1.09	1.31	1-16	1-18			
,-/6	1)KK	15		7:48	2:30	1.57	1.43	1.55	1.61	1.25	1.17			
-66	OKK	Pain	t Lin	e 5	14a	-d	SUN	1 / 13						
	OKK	15	5.1	1:35	1:10	1.69	1.70	.61	.70	:59	-62			
13	DKK	Pain		e s	Shut		OWN							
17	KK	6						, A	设计		ė.			
	DKK	15	57				1-63	.73	-91	-69	.26			
-/7	ode	15		9:10		154	1.62	109	1.13	.84	-85			
	DKK	15	-		1:45	1.54	1.67	1.23	1.41	.89	1.01			
-19	XK		-	7:15	12:30	1.88	1.89	1.92	2.04	1.23	1.25			
_	DKE	15		7:30	12:35	1.88		2,15	.6 l	1.27	.57			
211	DKK	15		3/1/20			1.76	.19	96	.61	65			
	DKK	15	5.1	10.30		1.69	1.2/	1:03	1:18	65	66			
	DKIC					1.66	173	127	1.56	.67	.81			
26	>KK	15		7:15		1.27	1.69	275	1.02	92	.96			
	DKK	15	5.1	8:10		1.68	1.68	1.17	1.03	1.02	1.14			
-28	WKK	15	5.1	7:18	1:30	1.73	1.79	1.41	1.62	1.29	1.37			